

90 YEARS OF INNOVATION

90 YEARS OF entrepreneurial leadership



ETHAN ALLEN CHAIRMAN, PRESIDENT AND CEO FAROOQ KATHWARI, WITH ETHAN ALLEN CO-FOUNDER NAT ANCELL.



Beecher Falls, Vermont, became the birthplace an American dream when Ethan Allen cofounde Nat Ancell and Ted Baumritter began crafting woo furniture during the Great Depression.

of design from around the world and given them Hard work and the region's fierce, independent spirit a distinctly American point of view. By focusing on a single business, from manufacturing to retail, we have fueled the ascent of a proud American brand. By 1980, Ethan Allen had expanded to 30 workshops, controlled our own destiny and remained profitable all four sawmills, and about 250 independently operated these years. Ethan Allen Galleries.

"Always be innovating" is my ongoing challenge to I first became associated with Ethan Allen in the 1970s everyone who serves the Ethan Allen brand. This when I started my own home products business and magazine begins a yearlong celebration of our nine convinced Nat Ancell to partner with me. In 1985, decades in business, and I congratulate the teams when I was 39, Nat made me president of the company. present and past who've made our success possible.

FAROOQ KATHWARI CHAIRMAN & CEO

of	The vision of Nat and his senior team made my unique
ers	American story possible.
bc	
	For 90 years. Ethan Allen has taken the best elements

90 YEARS OF American style EXCEPTIONAL PRODUCTS AT INCREDIBLE VALUES

For 90 years, we've taken the finest designs from around the world and reimagined them with a distinctly American attitude.

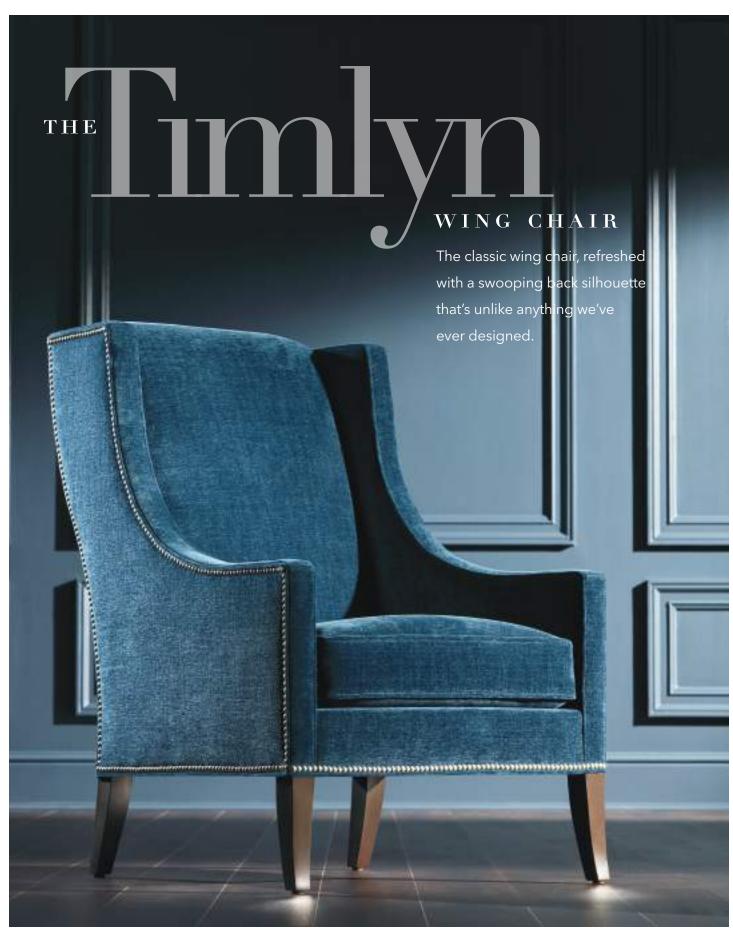
We innovate classic looks to be balanced, uncluttered, and scaled for the 21st century. We reimagine modern style with a livable bent, marrying geometric forms and combining materials in an innovative way.

We express our uniquely American looks through **an incredible array of styles and infinite customization options**, including hundreds of fabrics, finishes, and

flourishes. We then apply innovative thinking to those materials; our performance fabrics, protected leathers, and durable finishes are made for homes where pets are part of the family and little fingerprints are part of the ambience.

Ninety years from now, people will see today's fashions as the visible expressions of our era: who we were and what we valued, the substance of our hopes and aspirations. From Ethan Allen, they'll see an ever-evolving, ever-innovative journey of American style.





SAVE 20%* ON DESIGNER PICKS, MATTRESSES, BEDDING & RUGS

> SAVE 15%* ON EVERYTHING ELSE

> > *SEE BACK FOR DETAILS

HANDCRAFTED IN OUR NORTH AMERICAN WORKSHOPS

TIGHT BACK, LOOSE SEAT

HUNDREDS OF FABRIC AND LEATHER OPTIONS; DUAL FABRIC AVAILABLE

OPTIONAL NAILHEAD TRIM AND CONTRAST WELT

THE

Keede CHAIR

Reimagined with English arms and a T-cushion seat, the iconic club chair has now embraced its modern, livable side.



"Our designer was very professional in all her dealings with us, including following up promptly with any questions we had."

–Will J., Calgary, AB



OUR LEATHER FURNITURE IS ALWAYS CRAFTED FROM ENTIRE HIDES-NO SPLITS, CASTOFFS, BONDED PIECES, OR VINYL MATCHING.

HANDCRAFTED IN OUR NORTH AMERICAN WORKSHOPS

- TIGHT BACK, T-CUSHION SEA
- HUNDREDS OF FABRIC AND LEATHER CHOICES
- OPTIONAL NAILHEAD TRIM, SMOOTH OR TUFTED BACK







- HANDCRAFTED IN OUR VERMONT WORKSHOPS
- AVAILABLE IN MAPLE OR BIRCH, OR OAK (SELECT FINISHES)
- WITH EITHER A TALL OR LOW FOOTBOARD
- MATCHING NIGHT TABLE ALSO AVAILABLE

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A COMMITMENT TO North American manufacturing & Iogistics FOR 90 YEARS AND COUNTING

A craftsperson from 90 years ago who walked into today's Ethan Allen workshops would find that certain processes still look familiar. They would also find **technology that empowers our artisans** to make each piece even more long lasting and more personalized to the way you live.

In our Beecher Falls, Vermont, workshop, we still mill our own logs; our lumber inspection team in Pine Valley, North Carolina, can still tell with one glance whether a piece of maple, cherry, oak, or birch meets our quality standards. We still dry lumber in our own kilns, craft **traditional joinery that stands the test of time**, and apply wood veneers and metallic leaf by hand. We still begin each upholstery piece with a frame crafted from engineered hardwood, much of which comes from sustainable forests. We still source the finest fabrics in the world–all of which meet or exceed industry standards, about half from the U.S.–and cut and color-blend our leathers by hand.

We've embraced **21st-century innovations**, like laser-guided tools, but two things will never change: the pride and the passion that we have poured into our craft for 90 years.





THE

Our artisans tailor Harley's seat and back cushion by hand, adding carefully placed welting for a sophisticated edge.



LOUNGE CHAIR

"Ethan Allen will go over and beyond to make sure their customers are pleased." ——Christina B., Mississauga, ON









I H K

Paint, glaze, spatter, distress, dry brush, sheen– it takes step after hand-applied step to give our Warren end table its vintage-inspired finish.







- HANDCRAFTED IN OUR NORTH AMERICAN WORKSHOPS
- MADE FROM APPALACHIAN HARDWOOD
- TURNED APRON AND BASE
- MULTIPLE FINISH OPTIONS, INCLUDING BLACK, WHITE, GRAY, BROWN, AND NAVY

handcrafted <u>FAA</u> <u>Signature</u>^m

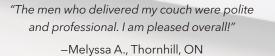
Benchmade in the U.S. from the finest materials, like gel-infused foam and tempered, individually wrapped innerspring coils, an EA Signature[™] mattress is simply the finest mattress you'll ever own.

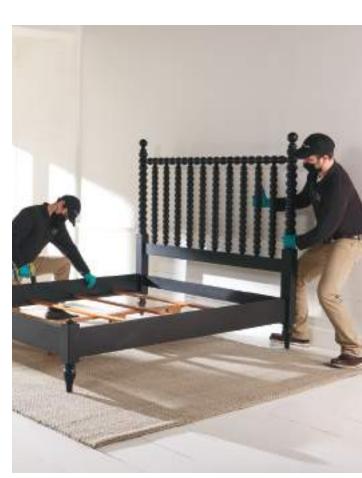
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ETHANI ALLE







You'll never meet a more courteous and conscientious team than our **white-glove delivery** professionals. They assemble your furniture if needed, place it exactly where you want it to go, and ensure that both setup and cleanup are spotless.



combining complimentary interior design service

WITH TECHNOLOGY TO SHAPE THE NEXT 90 YEARS OF DESIGN

One completely personalized space and one satisfied client at a time, our team of **more than 1,500 entrepreneurial designers** has brought design visions to life for people all around the world.

They start with your vision of your space, as told through inspiration images you've collected, a tour of your home, or the stories you share. They mix the pieces you love with new furniture and accents, coming up with ideas that they show you through line drawings, stunning HD room plans, and fabric and finish samples—and **the** extraordinary value of their service is offered at no charge to you.

Our commitment to design technology opens up so many possibilities for the future. What will never change is our designers' dedication to honoring your budget, supporting you from concept to installation day, and creating spaces you'll love to come home to, year after year.























USING A MIX OF FABRIC AND FINISH SAMPLES AND OUR 3D ROOM PLANNER, OUR DESIGNERS HELP YOU ENVISION THE FUTURE OF YOUR SPACE.



with deep diamond tufts or drape in leather to leave the look taut and smooth.



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3D ROOM PLANNER Using both 2D and 3D, our designers bring your future space to life.

HANDCRAFTED IN OUR NORTH AMERICAN WORKSHOPS

- TIGHT BACK AND SHELTER ARMS, LOOSE SEAT CUSHIONS
- SOLID WOOD BASE

10

HUNDREDS OF FABRICS AND LEATHERS; OPTIONAL NAILHEAD TRIM





 HANDCRAFTED IN OUR NORTH AMERICAN WORKSHOPS

 CRAFTED FROM WHITE OAK OR APPALACHIAN HARDWOOD

 WITH A SMOOTH OR ROUGH-SAWN TOP

 ROUND OR RECTANGULAR; FIXED AND EXTENSION OPTIONS







Socially responsible & sustainable for the Next 90 years and beyond

We're committed to a future that **preserves our natural resources while ensuring dignity and justice** for artisans all over the world.

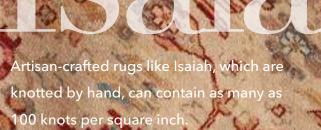
From the sustainable Appalachian forests where we source much of our cherry, maple, and oak lumber to the low-HAP, low-VOC finishes that help keep the air clean from our workshops to your home, **we consider sustainability every step of the way**. We burn recycled wood chips and sawdust to cogenerate electricity in the Vermont workshops where production begins. We optimize the delivery routes of our vehicles to minimize carbon emissions and fossil fuel consumption. When we partner with vendors around the world, we work with them one on one, helping them to **make workspaces safer and to ensure fair labor standards** for every artisan. It's our privilege to make the work they love and excel at available to the world.

From corporate giving initiatives to individual volunteer efforts, we're committed to a better future for our communities. We want every home–for you, for our artisans, and for our Earth, the home we all share–to be as happy, healthy, and prosperous as can be.





THE



RUG





SAVE 20%* ON DESIGNER PICKS, MATTRESSES, BEDDING & RUGS

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 CRAFTED FROM AFGHANI LUSTER WOOL; KNOTTED BY HAND

 TRICOLOR YARNS ADD EXTRAORDINARY DEPTH OF COLOR AND A STRIATED LOOK

 DURABLE RUG PADS ALSO AVAILABLE

HAND-PAINTED DIPOCED 2010 JARS

Before crafting our porcelain vases, artisans apprentice for as long as a decade just to learn the underglazing technique.







CRAFTED FROM HIGH-QUALITY CLAY

- PAINTED AND GLAZED BY HAND
- AVAILABLE IN A RANGE OF STYLES AND MOTIFS

HANDMADE BROUNSLEATHER BOXES

C

Skilled artisans stretch rugged boot leather over engineered hardwood frames, stitch the edges meticulously, and finish with stainless steel hardware.



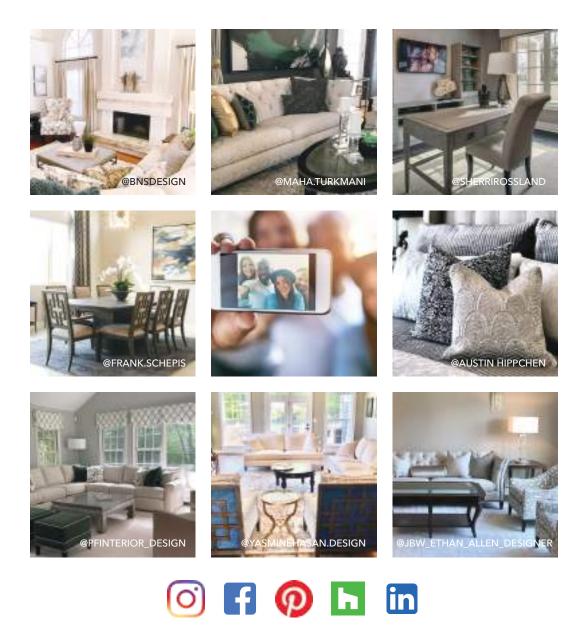


- IN IVORY OR COCOA BROWN LEATHER
- HARDWARE IN NICKEL (IVORY) OR BRASS (COCOA BROWN)
- COORDINATING TRAY ALSO AVAILABLE



SHARE THE LOVE AS #EACELEBRATES90

Now that you've seen some of our favorite iconic Ethan Allen designs, we'd love to see yours. Share your images and tag them @ethanallen for the chance to be featured on our website!



Discounts are taken off our regular prices. Prior reductions may have been taken. Select styles will be offered at 20% off their regular prices; all others will be offered at 15% off. Excludes clearance items, select new product introductions, and wallcoverings. Offer cannot be applied to prior purchases, pending deliveries, sales tax, shipping and delivery charges, gift certificates, or furniture protection plans and cannot be combined with any other savings offers, sales, discounts, coupons, or promotions except applicable financing offers. Offer ends January 31, 2022. Ask a designer or visit ethanallen.ca for details.

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