

# ETHAN ALLEN® LEATHER

CHARACTER & COZINESS

DIGITAL MAGAZINE SERIES  
EDITION 5



# ETHAN ALLEN®

— WE MAKE THE AMERICAN HOME™ —

# LEATHER 101

## *introduction to an artform*

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LEATHER FURNITURE FROM ETHAN ALLEN UTILIZES ENTIRE HIDES—  
NO SHORTCUTS LIKE SPLITS, CASTOFFS, BONDED PIECES, OR VINYL MATCHING.  
IT CAN TAKE AS MANY AS SEVEN HIDES TO UPHOLSTER A LEATHER SECTIONAL,  
AND WE CUT EACH HIDE AND COLOR-BLEND IT BY HAND.

### *grain*

Our leather gets its surface appeal from its grain, which can be either left in its natural state or refined for a more consistent appearance.

- Thicker, more durable **full-grain leather** comes from the top part of the hide. It maintains the leather's original character, including its natural markings and texture, which are hallmarks of quality and authenticity.
- **Top-grain leather** still utilizes the upper part of the hide, but the surface is gently buffed for softness, pliability, and consistent dye absorption.

### *dye and finish*

Dyes and finishes add varying degrees of color, protection, and even special effects.

- **Aniline** dyes keep things natural, highlighting the leather's grain and natural markings the way a stain highlights the natural characteristics of wood.
- **Semi-aniline** leather is aniline-dyed and then dyed a second time with a more opaque color. It has a protective finishing layer but still preserves some natural markings and color variations.
- **Pigmented** leathers are top grain leathers that are semi-aniline dyed and given a protective top coat, offering maximum durability and color consistency.
- **Finishes** like distressing, embossing, pull-up waxes, and oils can give any leather a distinctive appearance. We do not use banned chemicals in our finishes; all are Proposition 65 compliant. Waxes are all natural, and coated leathers are finished with a layer of polyurethane.

### *tailoring*

It's not easy to create the cozy comfort you feel when you sink into well-crafted leather furniture and still keep its appearance taut and tailored. That's why our artisans employ specialized upholstery techniques that differ from what you may see on fabric upholstery.

Our artisans tailor hook-and-loop fasteners to all loose back cushions, so you can lean back in comfort without worrying that your leather cushions will slip or tip over. Our artisans also apply carefully tailored seams along specific parts of the piece and sew a denim panel to the underside of each seat cushion. The result: Furniture that can breathe, which slows down the natural tendency of leather to stretch over time.



# WHAT DO YOU PICTURE

*when you think of leather?*

No two leathers are alike; each is as unique as the environment from which it came. Every piece of our leather furniture is one of a kind, which we consider to be a mark of its quality and authenticity.

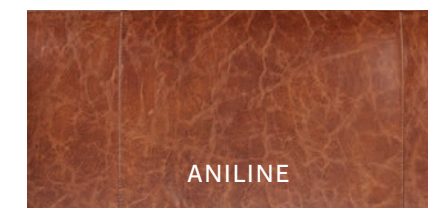
Each hide has its own grain patterns, just like a piece of wood. Leather can be smooth like a baseball, pebbled like a basketball, or have a mix of both textures on the same surface. Every leather also absorbs dye differently. Variations in texture—again, think baseball, basketball or a mix of both—affect how the dye settles and how the color turns out.

Like wood, leather tells the story of something once alive. Its natural creases or scars, like the rings or knots

of a tree, result from its unique interaction with its environment. These markings may stand out from the rest of the hide because of the way they absorb dye. They're enhanced by dye in the way that wood knots are enhanced by stain.

To some people, these inherent textures, markings, and dye variations are signs of authenticity, and highly desirable. Others prefer a smooth surface and undeviating color, like they see in their car's interior.

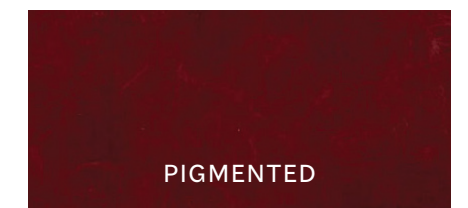
With the right TLC, any leather can work in any room. Choose your leather for the way you live, but most importantly, choose the leather you love.



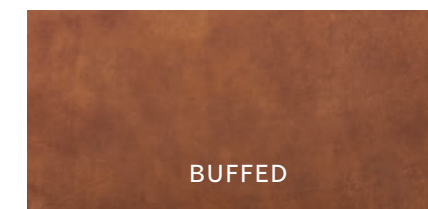
**ANILINE**  
For those who love their leather bomber jacket, with its marbled color and its time-added character.



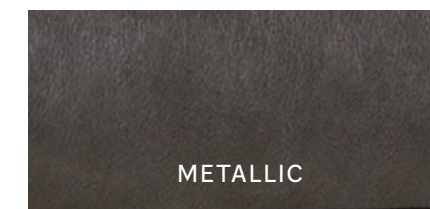
**SEMI-ANILINE**  
For those who love their leather handbag or wallet: a bit of character, but more consistent color and fewer markings.



**PIGMENTED**  
For those who want consistent, edge-to-edge color. This leather is for people who love their car interior.



**BUFFED**  
For those who like the feel of a leather that's soft and supple.



**METALLIC**  
For those who prefer a pearlescent glow or shine.



**NOVELTY**  
For those who want a distinct surface pattern embossed into the leather.

EXPERIENCE OUR EXTRAORDINARY LEATHERS FOR YOURSELF:  
ORDER UP TO 10 FREE SWATCHES AT [ETHANALLEN.COM/LEATHERSAMPLE](https://ethanallen.com/leathersample).



# QUALITY

*in every inch & every stitch*

SMOOTH AND TUFTED, WELTED AND TRIMMED,  
AND TAILORED BY HAND IN EVERY  
IMAGINABLE COLOR, TEXTURE, AND FORM.

# SOFAS

TAILORED AND TUFTED IN THE  
SITTING ROOM RESERVED FOR  
COMPANY; COMFY AND CASUAL IN THE  
PETS-AND-JUICE-BOXES-ALLOWED  
FAMILY ROOM.

CHADWICK 86" SOFA  
727443





**SHELTON 88" SOFA**  
727769



**MANSFIELD 89" SOFA**  
722173



**RICHMOND 97" SOFA**  
727229



**RETREAT ROLL-ARM 93" SOFA**  
727423



**RETREAT TRACK-ARM 88" SOFA**  
727673



**JOHNSTON INCLINER SOFA**  
737932



**HYDE 88" SOFA**  
727073



MARCUS 90" SOFA  
722475



BENNETT ROLL-ARM 86" SOFA  
727883



SPENCER ROLL-ARM 85" SOFA  
722363



SPENCER TRACK-ARM 74" SOFA  
722382



ANDERSON 91" SOFA  
723333



CONOR 87" SOFA  
727273



MELROSE 87" SOFA  
722153

# SECTIONALS

CREATE COZY CONVERSATION ZONES IN LARGE ROOMS;  
SQUEEZE AMPLE SEATING INTO SNUG SPACES. AVAILABLE  
IN YOUR CHOICE OF LEATHER (AND ALSO IN HUNDREDS  
OF CUSTOM FABRICS).

RICHMOND LEATHER  
FOUR-PIECE SECTIONAL  
727231/2/5/6





MELROSE  
FOUR-PIECE SECTIONAL  
722187/88/89/90





**ARCATA FOUR-PIECE SECTIONAL**  
722116 / 722117 / 722120 / 722121



**RETREAT ROLL ARM THREE-PIECE SECTIONAL**  
727424 / 727425 / 727430



**MARCUS FOUR-PIECE SECTIONAL**  
722478 / 722479 / 722482 / 722485



**CONWAY FOUR-PIECE SECTIONAL**  
727787 / 727788 / 727791 / 727792

# RECLINERS

REFINED DESIGN FOR EVERYDAY LIFE: NETFLIX AND  
CHILL, NIGHTLY STORYTIMES, WELL-DESERVED  
SNOOZES. PUPS AND KITTIES ALWAYS WELCOME.

**WANT FAST DELIVERY?  
ASK YOUR DESIGNER ABOUT OUR  
QUICK SHIP LEATHER RECLINERS.**

QUICK SHIP  
COLBURN RECLINER  
837943M L7877





QUICK SHIP  
CROMWELL RECLINER  
837949 L7876



QUICK SHIP  
AIDEN RECLINER  
837965 L7172



**GRAHAM RECLINER**  
737904



**QUICK SHIP TOWNSEND RECLINER**  
837948 L7176



**CONOR RECLINER**  
737975



**BENTLEY RECLINER**  
737916



**DEAN RECLINER**  
732061

# CHAIRS

ONE SINK-IN SEAT DEFINES A COZY READING NOOK.

TWO OR MORE MAKE SPACE FOR CHIT-CHAT

—AND THE GREAT ADVICE ONLY MOM AND  
DAD CAN GIVE.



GLEN CHAIR  
722267



SPENCER ROLL-ARM CHAIR  
722361



SPENCER TRACK-ARM CHAIR  
722381



**PARKER CHAIR**  
727571



**IVORY CHAIR**  
722268



**MALONE CHAIR**  
722231



**EMERSON CHAIR**  
727531



**RHODES CHAIR**  
722081



**DEAN CHAIR**  
722061



**CLYDE STATIONARY CHAIR**  
722265



**TURNER SWIVEL CHAIR**  
727082



**BAYLEE SWIVEL CHAIR**  
722519



**AVERY CHAIR**  
727518

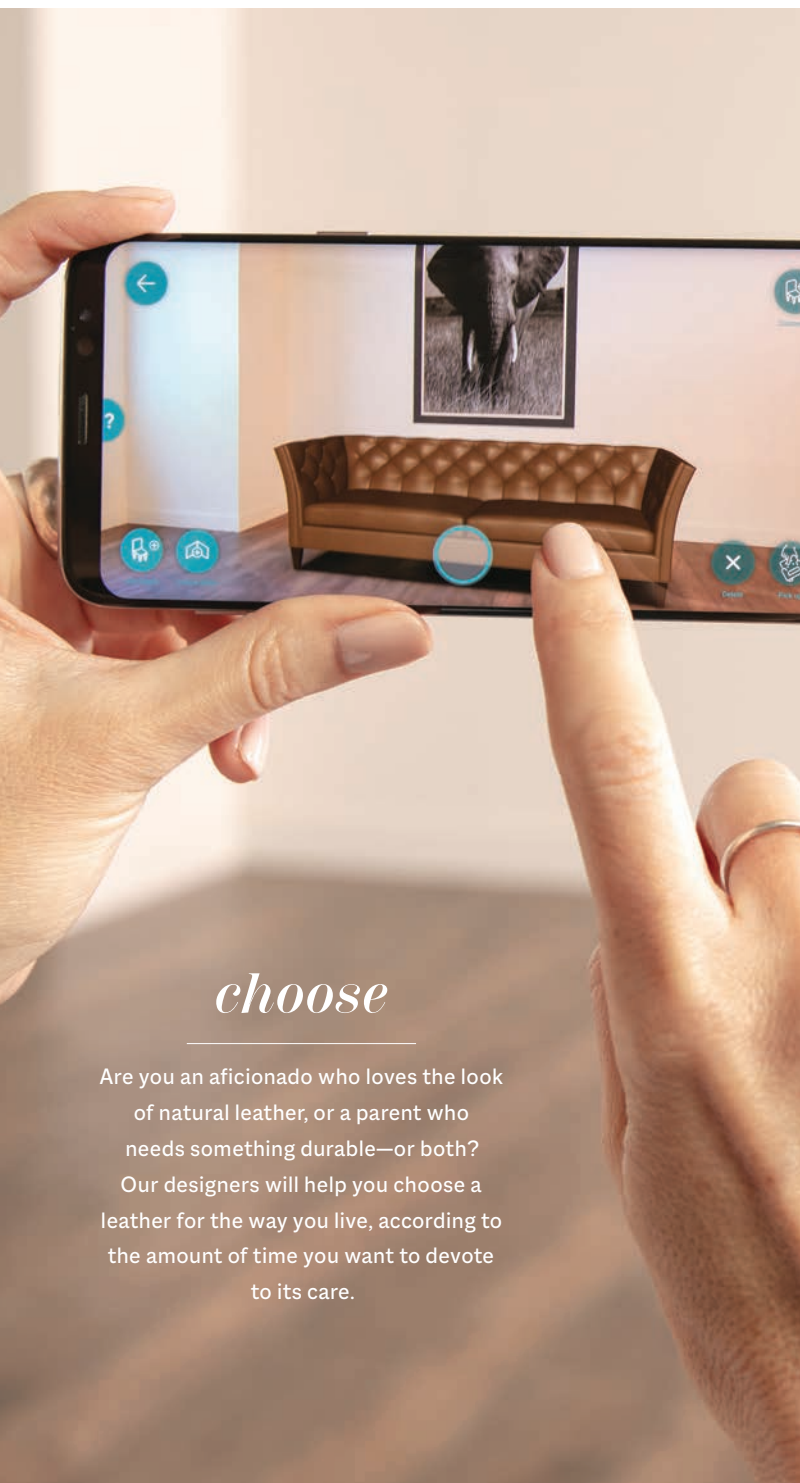


**SHAWE CHAIR**  
727512



# DESIGNED & DELIVERED

*for the way you live*



## *choose*

Are you an aficionado who loves the look of natural leather, or a parent who needs something durable—or both? Our designers will help you choose a leather for the way you live, according to the amount of time you want to devote to its care.

## *plan*

In large spaces, small spaces, and even specialty spaces, like your home theater, our designers will help you choose the right leather seating pieces and create a layout that functions beautifully.



## *anticipate*

Our artisans will tailor your furniture in the leather of your choice, by hand.



## *enjoy*

Our Premier In-Home Delivery specialists will inspect it, bring it into your home, and place it exactly where you want it to go.





# AN EXTRAORDINARY MATERIAL

*deserves extraordinary care*

Leather naturally develops a patina over time as it interacts with your body chemistry. How this patina comes to be depends on the way you live with and care for your leather. Our top three tips:

1. Keep away from vents and from direct sunlight to avoid cracking and fading.
2. Watch out for keys in your pocket or divots in your jeans; they can pierce your leather.
3. Blot spills rather than rubbing them into leather, and avoid commercial cleaners.

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**Keep your leather looking fabulous—and avoid voiding your warranty—  
with these essential use and care tips.**

**WATCH VIDEO**

STITCH PEACE OF MIND INTO ANY LEATHER PURCHASE.  
ASK YOUR DESIGNER ABOUT OUR PROTECTION PLAN.