ETHAN ALLEN

the essence of AMERICAN STYLE

SAVE UP TO 20%* IN STORES AND ONLINE

UP TO 48 MONTHS FINANCING[†]

*See back for details. †Restrictions apply.

DIGITAL MAGAZINE SERIES EDITION 28

the values we live by

LEADING THE WAY rooted in the values that define us

At Ethan Allen, who we are and what we value are evident in every product that bears our name. It starts with our handcrafted furniture and hand-tailored upholstery, about 75% of which is made in our very own workshops. Our policy and a source of pride for us is how we treat all of our associates with dignity and respect. We do this across all of our facilities in North America by ensuring strong environmental and safety standards, and in some cases, even providing on-site medical care.

> It continues with the one-of-a-kind home accents that we curate from the world's finest artisans, partnerships through which we champion fair labor standards and economic opportunity for everyone all over the world. It moves forward through our commitment to sustainability, where by reducing our carbon footprint, slashing greenhouse gas emissions, keeping waste out of landfills, and boosting our usage of renewable energy sources, we're doing everything we can to preserve our planet for generations to come.

The essence of America is freedom of expression; it's what leads so many people from the world to our shores. Therefore, our mission as a proud American brand is to further the journey of American style by enabling freedom of expression within every home. Our tools–furniture and fabrics, leather and fiber, lighting and accessories, all crafted with the quality for which we're so well known–are artfully wielded by our professional designers, who showcase their commitment to personal service by pouring their time and their talents into helping our clients express who they are and what values they live by.

May the journey of American style always lead you home, and may your home always express the essence of who you are.

FAROOQ KATHWARI CHAIRMAN & CEO

WE MADE AND DONATED 200,000+ MASKS & GOWNS TO HELP KEEP HEALTHCARE WORKERS SAFE FROM COVID-19

ocial Responsib



WE'VE KEPT **75 MILES** OF PLASTIC SHRINK WRAP OUT OF LANDFILLS

we've recycled 59 TONS over a 10-year period





in essence, relaxed

Expressed in warm wood finishes, woven textures, timeless leather, and cozy knits. The freedom to create a casual retreat.

the values we live by



COMMITMENT TO QUALITY

CertiPUR-US® certified foams, frames crafted from sustainably sourced hardwood-every layer of your custom upholstery must meet our exacting quality standards.







the values we live by



PERSONAL SERVICE

Let us customize your sofa and chair–choose from 40 solid fabric options–or make your chair extra cozy in one of three Sherpa fabrics.

in essence, livable

Expressed in clean lines, abstract artwork, minimalist accents, and simple palettes. The freedom to define "modern" on your terms.



MODERN American style





CRAFTSMANSHIP

Patience is a virtue when it comes to handcrafting furniture. In our workshops, we take the time to get every detail right.

Whether we're working with wood that we've milled ourselves in Beecher Falls, Vermont, or with lumber inspected by our National Hardwood Lumber Association (NHLA) certified team in Pine Valley, North Carolina, every piece of maple, cherry, birch, and oak is kiln-dried in our very own ovens.

Hardwoods like maple dry in three or four weeks; oak can take as long as a year. We never rush the process because using wood with the perfect moisture content helps to keep your finished furniture from splitting or cracking.

We fit carefully chosen boards together by hand to construct our rough-sawn tabletops. We attach legs to tables with mortise-and-tenon joinery and fit drawers together with dovetail joinery. To complete each piece, we sand wood surfaces and apply each layer of the finish by hand. Nothing leaves our workshops without passing a rigorous inspection.

Your investment in Ethan Allen furniture today will reward you with years of beauty and worry-free function, brought to you by the patience, pride, and skill of our craftspeople.



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The upholstery you purchase from Ethan Allen is never pulled off a warehouse shelf. Artisans who have spent years perfecting their craft make every one of our upholstery pieces to order using the fabric or leather, wood finish, and finishing touches-nailhead trim, welting, accent buttons, tufting-of your choice.

Crafted from engineered, multi-ply hardwood panels that we source from renewable forests, each frame is fitted with mortise-andtenon joinery and nailed together by hand. We source the finest fabrics from all over the globe: More than half are printed or woven in the U.S., and all are tested to meet the industry's most rigorous standards.

Our leather upholstery is crafted from complete hides—no shortcuts like splits, castoffs, bonded pieces, or vinyl matching. It can take as many as seven hides to upholster a sectional, and we cut and colorblend each one of them by hand.

Cushions and fiber batting crafted from CertiPUR-US® certified foams, custom-weighted tempered steel springs fitted to each frame, legs with low-VOC, water-based finishes that are oven-dried to cure impeccably–exceptional materials and attention to detail have always been the hallmarks of Ethan Allen upholstery: tailored by hand, tailored to you.





QUALITY

36

COMPLIMENTARY DESIGN SERVICE

Every person who comes into an Ethan Allen Design Center is unique; so is every project that our interior designers take on. Their goal is always the same: to create a one-of-a-kind home personalized just for you.

They can create furniture arrangements suited to your home's unique features: they've never met an off-center fireplace, built-in bookcase, or wall of windows that they can't design around. They can also help you choose furniture, fabrics, finishes, and accents that fit with your existing pieces and mementos.

Do you see a picture in this magazine that sparks happiness? Your designer can help you re-create it. Have you already made a Pinterest board and started a collection on Instagram? They'll draw inspiration from what inspires you. Looking for a beautiful living room that can still withstand both chocolatey fingerprints and muddy paws? They'll show you fabrics and leathers that are both fashionable and friendly to kids and pets.

Even if you're not even sure where to start, don't worry: Your designer is here to guide you. Schedule a complimentary interior design consultation in the Design Center, at your home, or via virtual appointment at ethanallen.com/locations.



PERSONAL SERVICE & TECHNOLOGY

Between the dream home in your imagination and the day your dream comes to life lies your personal dream laboratory: our 3D Room Planner. It's just one of the incredible 3D design tools that empower us to serve you wherever you feel most inspired: in the Design Center, at your home, or via online appointment.

This stunning tool creates incredibly realistic previews of your future space, complete with furniture, accents, lighting, window treatments, rugs, and more. You can see your new room from the top as a 2D floor plan or see it from within as a 3D rendering. We can even send you a link to an animated 3D walkthrough of your preview, which you can share with friends and family.

To get started, visit a Design Center or schedule an in-home or virtual appointment with one of our designers. If you want to try the 3D Room planner on your own, grab your room's measurements and visit ethanallen.com/roomplanner to get started.

Not looking to redesign an entire room? You can use your mobile phone or tablet to preview a new piece of furniture or an accent in your current space. Download our EA inHome® app today and start the voyage from dream to reality.



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At Ethan Allen, we made choices early about what kind of company we wanted to be. In addition to designing beautiful homes, we wanted to help design a better future for people and the planet.

Everywhere we do business, we treat all people with dignity and respect, and we never compromise on good working conditions and fair treatment of artisans. Whether we're hosting an event for a local animal shelter, making donations to Habitat for Humanity, or helping our associates rebuild after a hurricane, we take pride in being part of the communities where our people live and work.

As industry leaders in sustainable manufacturing, we've substantially lowered our carbon emissions and greenhouse gases, found innovative ways to conserve water and electricity, reduced our landfill waste, and fought pollution near our workshops. We use low-HAP and low-VOP coatings in our furniture finishes to help keep the air clean, from our workshops to your home.

When you invest in Ethan Allen furniture, you support our passion for creating economic opportunity all over the world and our commitment to the fight against climate change. Thank you for helping us make our planet, the home we all share, a better place.

SUSTAINABILITY & SOCIAL RESPONSIBILITY





DRAPERY the essence of elegance

Crafted from fine fabrics–natural linens and satin Dupioni–made by artisans in India. With blindstitched hems, plus corner weights for graceful flair and flow.

Choose your color, header, border style, and trim; we'll help you size your drapery to fit your space. Or ask a designer to create a custom window treatment just for you–it's one of our specialties.



CUSTOM DINING TABLES crafted in our North American workshops







FLAT/EASED EDGE









the values we live by



SUSTAINABILITY We use low-VOC and

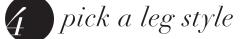
low-HAP finishes for our wood furniture, helping to keep our groundwater and our air free of pollutants.



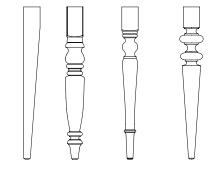


TOP SIZES (30" HEIGHT)

| WITH FIXED TOP: | WITH EXTENSION: |
|-----------------------|------------------------|
| 42" sq. (seats 4) | Up to 62"l (seats 6) |
| 62"l x 38"w (seats 6) | Up to 82"l (seats 8) |
| 72"l x 42"w (seats 8) | Up to 112"l (seats 10) |



KASEN MILLER CRANBROOK GUILFORD PARSONS AVERY CHAMPLAIN





CUSTOM BUFFETS handmade to your specifications

Create a custom buffet to complement your dining table!

START DESIGNING





LEATHER the essence of coziness

From leathers that have been treated for an impeccable look (almost as pristine as your car's interior the day you drove it off the lot) to leathers that only look better, like your favorite bomber jacket, the more they're scuffed, scratched, and lived in-we transform these gifts of nature into tufted sofas, smoothback recliners, delightfully durable sectionals, and more, each in a wide range of colors, customizable with welting or nailhead trim, and made by the finest artisans in the world.







WREATHS the essence of welcome

Herald the holidays or celebrate the changing seasons with one of our handcrafted wreaths. Artisans paint and place each leaf, branch, sprig, petal, and pine cone by hand, which means that every Ethan Allen wreath is one of a kind.

Choose from a variety of sizes: a 24" vreath will do wonders for a window vhile a 42" statement wreath will make my entrance grand.

WOW STORIES: the essence of the Ethan Allen experience



"My designer was excellent, professional, and spot on. The delivery specialists were professional and wonderful. And I love, love, love my sofa!"

–Thurban T., Lynnwood, WA

"Our experience with Ethan Allen has been outstanding across the whole design process, from walking into the store all the way to product delivery. They have truly mastered the art of customer service!"

–Marty P., Roseville, CA

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"We absolutely love our new furniture. Not only does it look great, but it's solidly made. We can really tell the difference from our old, cheap furniture. We recommend Ethan Allen highly."

–Michelle W., Albuquerque, NM

"We have been with our designer for more than 15 years because of his professionalism and his personal attention to the creative design recommendations he makes."

–Ken B., Chicago, IL

"I had a terrific experience at Ethan Allen getting a new kitchen table, from the designer working with me to select the finish to the delivery team. A great experience!"

–Jill B., Oklahoma City, OK

"We recently purchased a dining room set and buffet and they're absolutely beautiful. Quality furniture!"

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"The products were stylish, classy, and well made, and the delivery experience was very professional very white glove."

—Debbie R., Myrtle Beach, SC

"Our designer came to the house before we ordered, took measurements, drew a schematic, presented her suggestions, and even showed up on the day of delivery (on her day off) to make sure everything was set up properly."

–Steven C., Frisco, TX

"The delivery specialists were professional, courteous, and competent. They even adjusted the placement of a heavy piece from an earlier delivery!"

—Eileen K., Jacksonville, FL

–Donna F., Syracuse, NY

"We received fabric samples of what we chose. There was never a feeling of pressure or a rush to make a decision."

-Margie O., Manchester, CT

DESIGN CENTER LOCATIONS No matter where you find us-in the world's most vibrant cities, in bustling lifestyle centers, in quiet suburban enclaves-you always find state-of-the-art technology, awe-inspiring showrooms, and the best interior designers in the business.

AMHERST

BIRMINGHAM

CLINTON ALABAMA 2 Killingworth Turnpike BIRMINGHAM 2966 John Hawkins Pkwy. DANBURY 25 Lake Ave. Ext. ARIZONA MANCHESTER CHANDLEF 49 Hale Rd 3465 W Chandler Blvd MILFORD GLENDALE 1620 Boston Post Rd. 7760 West Bell Rd. STAMFORD PHOENIX 2046 West Main St. 7000 E. Mayo Blvd. TUCSON FLORIDA 5621 N. Oracle Rd. BOCA RATON 906 N. Federal Highway ARKANSAS DESTIN LITTLE ROCK 36062 Emerald Coast Pkw 12301 Chenal Pkwy. ESTERO CALIFORNIA 23220 Via Villagio AGOURA HILLS FORT LAUDERDALE 28509 Canwood St. 2900 North Federal CONCORD Highway 2080 Diamond Blvd. JACKSONVILLE CORTE MADERA 4939 Big Island Drive 435 Corte Madera Town ΜΙΔΜΙ Center 9775 South Dixie Highw DUBLIN ORLANDO 5170 Dublin Blvd. 4049 Conrov Rd LAGUNA NIGUEL ORMOND BEACH 28021 Greenfield Drive 450 S. Yonge St., U.S. 1 OXNARD PALM BEACH GARDENS The Collection at RiverPark Legacy Place 648 Town Center Dr. 11370 Legacy Ave PASADENA PEMBROKE PINES 445 N. Rosemead Blvd. 13680 Pines Blvd. PUENTE HILLS SARASOTA 1478 South Azusa Ave. 271 North Cattlemen Rd RANCHO MIRAGE ταμρά 72047 Hwy 111 10015 Adamo Drive REDDING 8314 Citrus Park Drive 1864 Park Marina Drive VIFRA ROSEVILLE 10513 Fairway Drive 2349 Citadel Wav WINTER PARK SAN DIEGO 329 North Park Ave. 7341 Clairemont Mesa Blvd. GEORGIA SAN JOSE ALPHARETTA 5285 Prospect Rd. 6800 North Point Pkwy. SAN MARCOS BUCKHEAD 1040 Los Vallecitos Blvd. 3535 Peachtree Rd. SAN MATEO BUFORD 54 Hillsdale Mall 1885 Mall of Georgia Blvd. TORRANCE KENNESAW 2700 W. Sepulveda Blvd. 1005 Barrett Pkwy. TUSTIN PEACHTREE CITY 2996 El Camino Real 101 Marketplace Blvd. SAVANNAH COLORADO 5525 Abercorn St. CENTENNIAL 8215 S. Chester St IDAHO BOISE JOHNSTOWN 400 N. Cole Rd. 4831 Thompson Pkwy. SUPERIOR ILLINOIS 500 Marshall Rd CHICAGO 1500 North Halsted St. CONNECTICUT NAPERVILLE CANTON 2960 Audrey Ave 135 Albany Turnpike

Drive ORIAND PARK 15500 Harlem Ave KENTWOOD PEORIA 5301 W. Landens Way NOV SKOKIE 10001 Skokie Blvd. at Old Orchard INDIANA FORT WAYNE EDINA 4721 Illinois Rd INDIANAPOLIS 4025 East 82nd St. MISHAWAKA WOODBURY 5225 North Main St. IOWA MISSOURI CORALVILLE Iowa River Landing 941 East Second Ave. Airport Rd. WEST DES MOINES MONTANA 6175 Mills Civic Center BILLINGS KANSAS OVERLAND PARK NEBRASKA 7090 West 135th St. ΟΜΔΗΔ WICHITA 1423 North Webb Rd. NEVADA KENTUCKY LAS VEGAS LEXINGTON 1873 Plaudit Place RENO LOUISVILLE 4607 Shelbyville Rd. LOUISIANA BEDFORD BATON ROUGE 10300 Perkins Rd. PLAISTOW MAINE PORTLAND 145 Commercial St. MARYLAND ANNAPOLIS 1906 Towne Centre Blvd ELKRIDGE MARLTON 8221 Gateway Overlook ROCKVILLE PARAMUS 1800 Rockville Pike PRINCETON TOWSON 2 East Joppa Rd. MASSACHUSETTS SOMERVILLE BURLINGTON 6 Wayside Common WATCHUNG HYANNIS 970 Iyannough Rd. WAYNE NATICK 321 Speen St. WHIPPANY Route 10 East QUINCY 840 Willard St SAUGUS 636 Broadway, Route 1 MICHIGAN NEW YORK ANN ARBOR 948 West Eisenhower Pkwy. ALBANY AUBURN HILLS 3 Wolf Rd 100 Brown Rd

OAK BROOK

2350 Fountain Square

275 N. Old Woodward Ave. 3875 Sheridan Drive KALAMAZOO GARDEN CITY 6025 W. Main St. 750 Stewart Ave HARTSDALE 4070 28th St. S.E. 152 South Central Ave HUNTINGTON STATION 42845 Twelve Mile Rd. 30 W. Jericho Turnpike STERLING HEIGHTS NEW YORK CITY 13725 Lakeside Circle 1010 3rd Ave. NEWBURGH MINNESOTA 94 N. Plank Rd., Route 32 7101 France Ave. S. SETAUKET 4016 Nesconset Highway MAPLE GROVE 11751 Fountains Way N. VICTOR Eastview Mall 32 Eastview Mall Drive 9280 Hudson Rd. WATER MILL 1054 Montauk Highway CHESTERFIELD 16860 Chesterfield **NORTH CAROLINA** ASHEVILLE 5 Rocky Ridge Rd CARY 5717 Dillard Drive 3220 First Ave. North PINEVILLE 11516 Carolina Place Pkwy **RAI FIGH** 10720 Pacific St. 4380 Lassiter at North Hills Ave. WILMINGTON 1770 Festival Plaza Drive 818 South College Rd. WINSTON-SALEM 9065 South Virginia St. 1140 Creekshire Way **NEW HAMPSHIRE** OHIO AKRON 192 Route 101 West 55 Springside Drive CENTERVILLE 24 Plaistow Rd., Route 125 821 Miamisburg PORTSMOUTH Centerville Rd 775 Lafayette Rd., Rt. 1 CINCINNATI **NEW JERSEY** Kenwood Collection ENGLISHTOWN 5901 Galbraith Rd. 117 Route 9 South LYNDHURST Legacy Village 300 Route 73 South 24621 Cedar Rd. PERRYSBURG 85 Route 4 East 3110 Levis Commons Blvd. WORTHINGTON 3524 Route 1 North 6767 N. High St. OKLAHOMA 870 Route 22 East OKLAHOMA CITY 222 South Portland Ave 1541 Route 22 OREGON PORTLAND Route 46 West 315 NW 23rd Ave PENNSYLVANIA ALLENTOWN NEW MEXICO 5064 Hamilton Blvd. ALBUQUERQUE CHADDS FORD 12521 Montgomery Blvd 100 Ridge Rd. N.E. at Tramway HOMESTEAD 143 West Bridge St. KING OF PRUSSIA Shoppes at Colonie Center King of Prussia Mall 640 West DeKalb Pike

LANCASTER The Crossings at Conestoga Creek 1500 Gilbert Way at Harrisburg Pike McCANDLESS 9000 Covenant Ave MONTGOMERYVILLE 668 Bethlehem Pike, Route 309 PITTSBURGH 1680 Washington Rd. **RHODE ISLAND** CRANSTON Garden City Center 172 Hillside Rd. SOUTH CAROLINA BILIFFTON 115 Okatie Center Blvd North COLUMBIA 101 Harbison Blvd. GREENVILLE 7 Park Woodruff Drive MT. PLEASANT 1905 N. Highway 17 MYRTLE BEACH 575 Market Ct. TENNESSEE BRENTWOOD 1805 Mallory Lane CORDOVA 2397 N. Germantown Pkwy KNOXVILLE 11125 Turkey Drive TEXAS **ARLINGTON** 231 Interstate 20 East AUSTIN 2817 W. Anderson Lane DALLAS 13920 North Dallas Pkwy. FRIENDSWOOD 19240 Gulf Freeway FRISCO 2100 Parkwood Blvd. HOUSTON 11431 Katy Freeway 1131-10 Uptown Park Blvd SAN ANTONIO 12862 Interstate 10 West SOUTHLAKE 2171 E. Southlake Blvd THE WOODLANDS 18390 Interstate 45 South UTAH SANDY Shops at South Town 10390 South State St VERMONT SHELBURNE 2735 Shelburne Rd.

SHENYANG (3) VIRGINIA ARLINGTON 2900 Wilson Blvd. FREDERICKSBURG 1480 Carl D. Silver Pkwy. MCIEAN 1622 Boro Place RICHMOND 12000 West Broad St **STERLING** 45460 Dulles Crossing Plaza VIRGINIA BEACH 1624 Laskin Rd. WASHINGTON BELLEVUE 1018 116th Ave. N.E. LYNNWOOD 2617 196th St. S.W. WISCONSIN **BROOKFIFID** 425 N. Moorland Rd. GREEN BAY 2674 S. Oneida St. INTERNATIONAL CANADA ALBERTA CALGARY BRITISH COLUMBIA RICHMOND ONTARIO MISSISSAUGA THORNHILL TORONTO CAMBODIA PHNOM PENH CHINA BEIJING (4) CHANGCHUN CHANGSHA (2) CHANGSHU CHANG7HOU(2) CHENGDU (3) CHONGQING (3) CIXI DALIAN(2) FUZHOU(2) GUANGZHOU (2) ΗΔΙΚΟΠ HANGZHOU (5) HARBIN(2) HFFFI HUZHOU JIANGYIN JIAXING JI'NAN (2) JINHUA KUNMING KUNSHAN NANJING (2) NANNING NANTONG NINGBO OINGDAO OUANZHOU SHANGHAL(5 SHAOXING

SHENZHEN SHIJIAZHUANO SUZHOU (3) TAIYUAN TAIZHOU TANGSHAN TIANJIN (3) URUMQI WENZHOU (2) WUHAN(2) WUXI(2) XIAMEN XI'AN(3) XU7HOU YANG7HOU YANTAI YIXING **7HANG ΠΔGANG** ZHENGZHOU ZHUHAI JORDAN AMMAN(2) KAZAKHSTAN ALMATY KUWAIT KUWAIT CITY PHILIPPINES MAKATI CITY METRO MANILA QATAR DOHA ROMANIA BUCHAREST **SOUTH KOREA** BUSAN DAFGU DAEJEON SEOUL TAIWAN TAIPEI THAILAND BANGKOK UAE DUBAI(2) ABU DHABI

Inspiration, exclusive tips, conversations with our designersthey're all yours when you follow us on your social channel of choice. Do you have Ethan Allen images? Tag @ethanallen when you post them; we may feature your real-life project on our site!

















PIN IT, TAG IT, SHARE IT, LOVE IT

















DELIVERY the essence of white-glove service

You'll never meet a more courteous and conscientious team than the delivery professionals who bring home your Ethan Allen furniture. They assemble your furniture if needed, place it exactly where you want it to go, and ensure that both setup and cleanup are spotless.

*Offer ends October 31, 2021. Discounts are taken off our regular prices. Prior reductions may have been taken. Excludes clearance items, select new product introductions, wallcoverings, and adjustable bed bases. Offer cannot be applied to prior purchases, pending deliveries, sales tax, shipping and delivery charges, gift cards, furniture replacement parts, or furniture protection plans and cannot be combined with any other savings offers, sales, discounts, coupons, or promotions except applicable financing offers. Ask a designer or visit ethanallen.com for details.

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